PRODUCT CONSTRUCTION EXAMPLE 2 5 6 Multiple return finish options Multiple border options PLAQUES 5/16" thick, black anodized aluminum stake, with two notches near end to help 45 or 135 secure stake into ground ALUMINUM Varies **FRONT VIEW II SCALE 2:3 SECTION G-G II SCALE 2:3** Plaque drilled and tapped Copy raised or to receive machine screws recessed 0.07" Machine screws for attachment to plaque Multiple background texture and color options **DETAIL DW II SCALE 2:1** STANDARD PRECISION TOOLED PLAQUE DEPTHS **MATERIAL** SIZE **DEPTH** Up to 320 sq in. 1/4" 5/16" thick black anodized Bronze/Brass Over 320 sq in. 5/16" aluminum stakes All sizes 5/16" Aluminum NOTES: **ISOMETRIC FRONT VIEW II SCALE 3:2** Optional thicker tooled or cast plaques available Satin clearcoat standard NOTES: - Min. 4" high plaque PRECISION TOOLED PLAQUE - GARDEN STAKE - One stake- up to 12" x 8" plaques- max. size **MOUNT (TYPE E)** - Two stakes- up to 20" x 8" plaques- max. size - Optional lengths: 24", 36", and 48" long stakes MATERIAL: PRODUCT TYPE: - Aluminum stakes are anodized black - designed to be cemented into gound **METAL METAL PLAQUE** - Plaque backs are drilled and tapped to receive machine screws 2 DWG NO. PPLQ30 REV 10/15/16 SCALE: AS INDICATED SHEET 1 OF 1