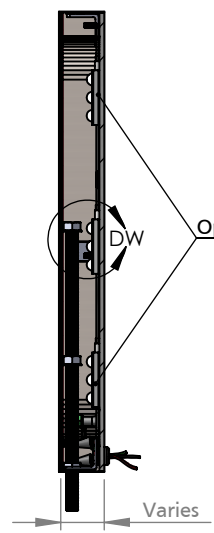


FRONT VIEW II SCALE 1:5



SECTION VIEW A-A II SCALE 1:5

24 gauge return material - 12" to 24" high
22 gauge return material - over 24" high

Face insert secured (see detail DW)

Optional LED package

Stainless steel "L" bracket (size varies)

Weep holes Required by UL

Removable stainless steel back. (optional: 1/8" thick metal back)

Removable back (see detail DW)

Spacer sleeve Optional (size varies)

1/4-20 stud 12" to 18" high letters
3/8-16 stud over 18" high letters

ISOMETRIC BACK VIEW II SCALE 1:3

Stainless steel Hex nut (size varies)
Soldered to strap

16 gauge 2B Stainless steel strap
Soldered to return

Stainless steel mounting stud (size varies)

"L" bracket secured with high resistance epoxy

Flush back secured with stainless steel screw

DETAIL DW II SCALE 1:1

INSERT OPTIONS

| | |
|-----------------|----------------------------------|
| Stainless steel | 18-20 gauge up to 24" high |
| | 16-18 gauge over 24" to 36" high |
| Acrylic | 3/16" thick - up to 36" high |

MATERIAL OPTIONS

Standard - 304 prefinished stainless steel
Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating



TITLE: CUT OUT FACE WITH INSERT - BACK - LED ENGINEERED STUD

MATERIAL: STAINLESS STEEL

PRODUCT TYPE: FABRICATED METAL

DWG NO. FABL240

REV 03/12/15

SCALE: AS INDICATED

SHEET 1 OF 1