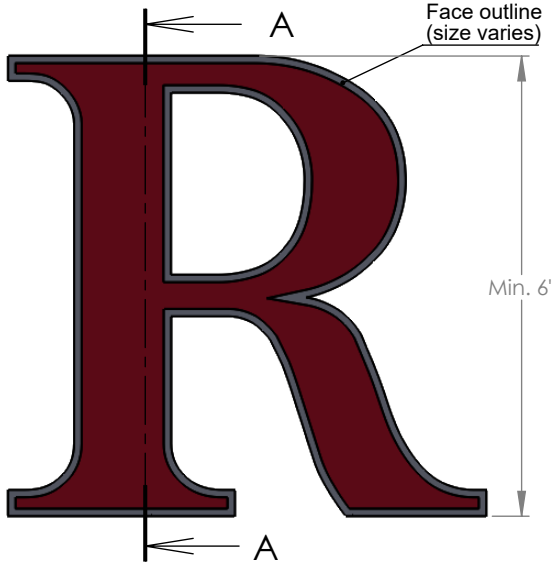
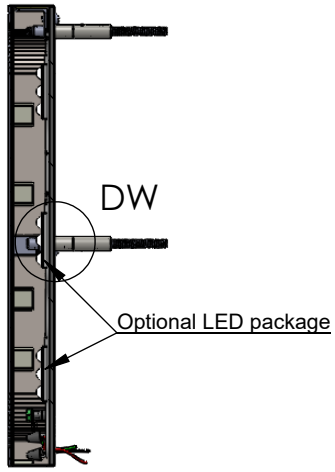
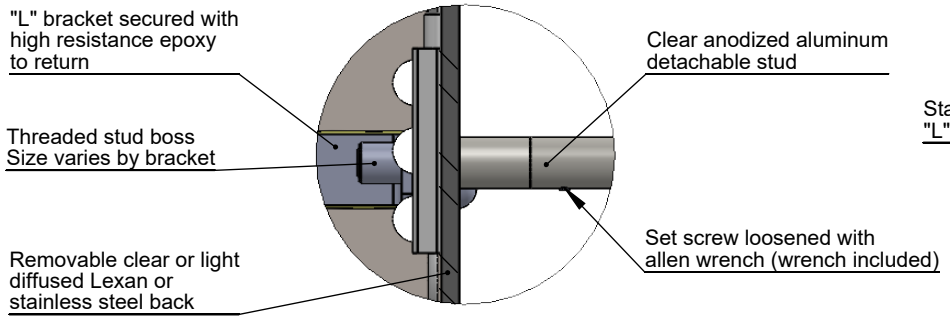
PRODUCT CONSTRUCTION EXAMPLE



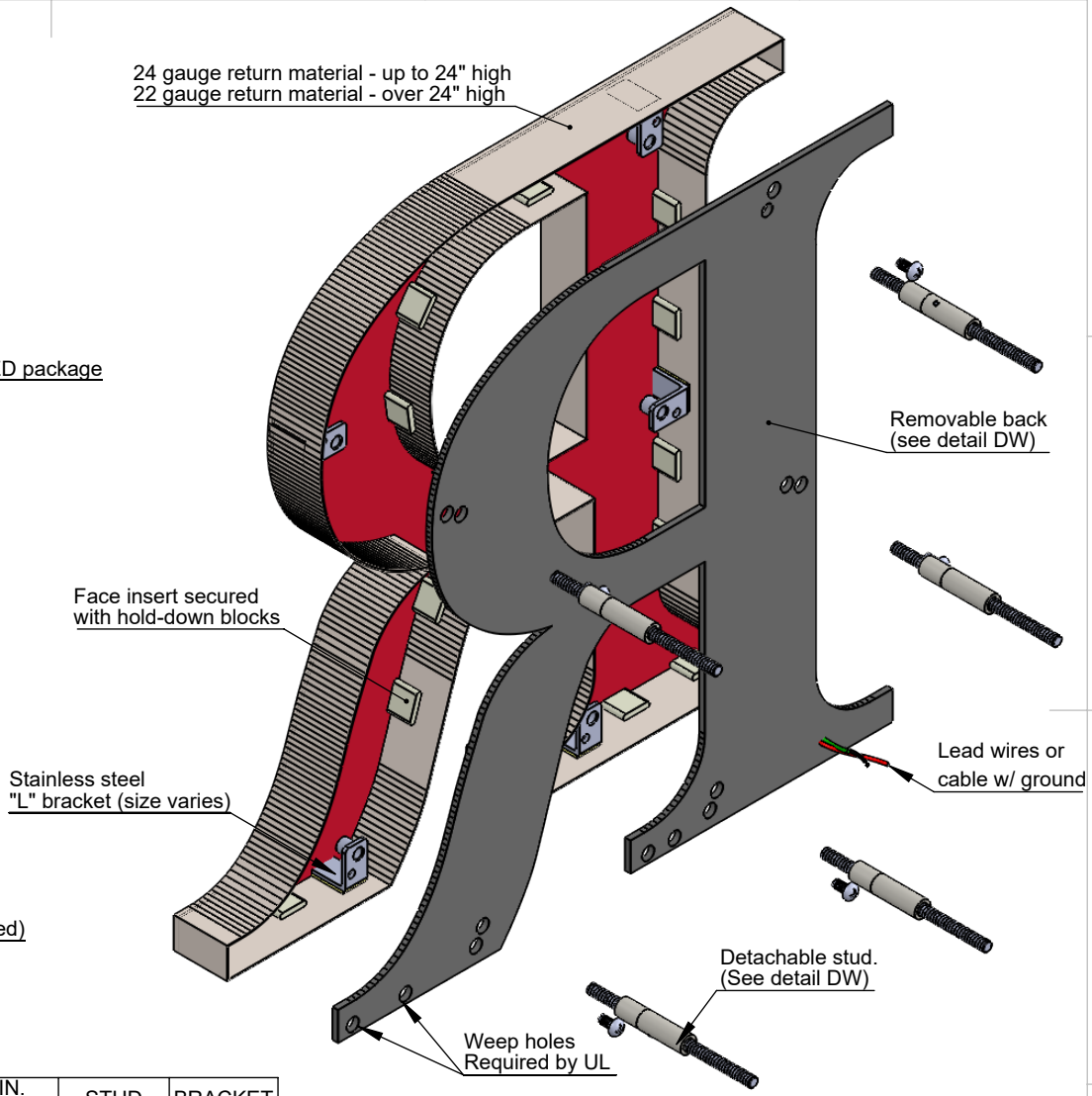
FRONT VIEW II SCALE 1:5



SECTION A-A II SCALE 1:5



DETAIL DW II SCALE 1:1



ISOMETRIC BACK VIEW II SCALE 1:3

INSERT OPTIONS	
Stainless steel	18-20 gauge up to 24" high
	16-18 gauge over 24" to 36" high
Acrylic	3/16" thick - up to 36" high

LETTER SIZE	MIN. DEPTH	STUD	BRACKET
6" to 24"	1.0"	10 - 24	Medium
over 24"	1.75"	1/4 - 24	Large

NOTES:
- Minimum 1" stroke for LEDs, min. 2" deep
- Lead wires or optional cable wire available
- Optional: UL listed - LED halo lit package shown
- Metal back - Pan-head screw slightly recessed
- Lexan back - Flush stainless steel screw
- Tie backs required (not supplied) on letters > 8" high

MATERIAL OPTIONS
Standard - 304 prefinished stainless steel
Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

BACK OPTIONS
- Clear Lexan: 6-12" high - 0.118 thick
- Light diffused Lexan: 0.177" thick
- Stainless steel - same gauge as face

GEMINI

TITLE:
FACE LIT - WITH LEDS - DETACHABLE STUD

MATERIAL:	PRODUCT TYPE:
STAINLESS STEEL	FABRICATED METAL

DWG NO. FABL230L	REV 12/3/16	SCALE: AS INDICATED	SHEET 1 OF 1