PRODUCT CONSTRUCTION EXAMPLE 2 5 1/4-20 threaded stainless steel studs 24 gauge return material DW Face outline (size varies) Face insert secured with hold-down blocks Min. 6" (see table) Face insert secured with hold-down blocks (see detail DW) Removable back (see detail DW) **FRONT VIEW II SCALE 1:5 SECTION A-A II SCALE 1:5** Optional spacer sleeve (Size varies) Stainless steel mounting stud (size varies) Stainless steel "L" bracket (see detail DW) С "L" bracket secured with Stainless steel high resistance epoxy to return Hex nut (size varies) Soldered to inside of return Lead wires or cable w/ ground Removable clear or light diffused Lexan Weep holes required by UL or stainless steel back. **DETAIL DW II SCALE 1:1.5** NOTES: **INSERT OPTIONS** - Minimum 1" stroke, min. 2" deep - This mounting option is recommended for interiors only - Tie backs required (not supplied) on letters > 8" high Stainless 18-20 gauge up to 24" **ISOMETRIC BACK VIEW II SCALE 1:3** steel high TITLE: 3/16" thick - up to 36" high Acrylic BACK OPTIONS - Clear Lexan: 6-12" high - 0.118 thick - Light diffused Lexan: 0.177" thick **FACE LIT - WITH LEDS - TOP STUD GEMINI** - Stainless steel - same gauge as face MATERIAL OPTIONS Standard - 304 prefinished stainless steel Optional - 316 prefinished stainless steel (more corrosion resistant) - 304 prefinished stainless with titanium coating STAINLESS STEEL **FABRICATED METAL** 2 DWG NO. FABL220L REV 12/3/16 SCALE: AS INDICATED SHEET 1 OF 1