PRODUCT CONSTRUCTION EXAMPLE 2 5 Face outline (size varies) 24 gauge return material Tie back hole Face insert secured with hold-down blocks Min. 6" Optional LED package Varies (3" min) **FRONT VIEW II SCALE 1:5 SECTION A-A II SCALE 1:5** Removable clear or light diffused Lexan or stainless steel back. Requires tie back Face insert secured with hold-down blocks (see table) with letters over 8" (not included) Stainless steel "L" bracket (size varie Lead wire or cable w/ ground Flush back secured with Stainless steel mounting stud stainless steel screw (size varies) "L" bracket secured with high resistance epoxy to return Removable back (see detail DW) Stainless steel Hex nut (size varies) Soldered to inside of return Optional spacer sleeve (Size varies) 1/4 - 20 threaded Weep holes stainless steel studs Required by UL **DETAIL DW II SCALE 1:1** - Minimum 1" stroke for LEDs, min. 2" deep **INSERT OPTIONS** - Lead wires or optional cable wire available 18-20 gauge up to 24" Stainless - Optional: UL listed - LED halo lit package shown - Tie backs required (not supplied) on letters > 8" high **ISOMETRIC BACK VIEW II SCALE 1:3** steel 3/16" thick - up to 36" high Acrylic TITLE: **BACK OPTIONS** - Clear Lexan: 6-12" high - 0.118 thick, over 24" - 0.236" thick - Light diffused Lexan: 0.177" thick **FACE LIT - WITH LEDS - BOTTOM STUD** - Stainless steel - same gauge as face MATERIAL OPTIONS Standard - 304 prefinished stainless steel Optional - 316 prefinished stainless steel (more corrosion resistant) - 304 prefinished stainless with titanium coating MATERIAL: STAINLESS STEEL **FABRICATED METAL** 2

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REV 12/3/16

SCALE: AS INDICATED

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