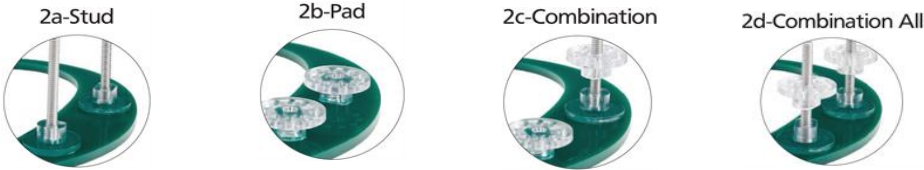


Acrylic & Laminate Letter Installation Options

Flat acrylic or laminate letters with acrylic bases can be installed with many options.

Install to mounting surface with stand-off

Hardware can be solvent bonded to the letter backs, thus creating a stand-off from the wall. Either Pads, Studs or a combination of the two can be used to install with a stand-off. These mounting options are typically installed with a good quality silicone adhesive.



Install FLAT (flush) to mounting surface

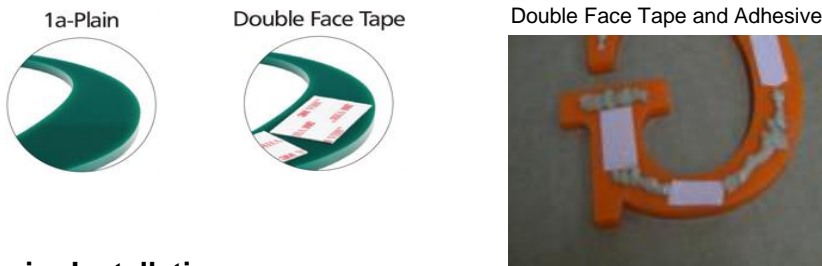
Acrylic or laminate letters with an acrylic base can be installed flat or flush to the wall.

Flush Stud or MINI Stud Blocks

Acrylic bases at least 3/8" thick can be mounted flush by drilling/tapping to receive 6-32 or 10-24 studs. Acrylic bases in all gauges can be mounted flush using a MINI stud block and 6-32 studs. These letters can be installed by drilling 1/4" holes and filling with a good quality silicone adhesive.



Plain, DFTape or DFTape and adhesive



Interior Installation

To: Flat, clean mounting surface such as painted drywall.

Use: 3M VHB DFTape, adhesive (options shown below) or a combination of the two.

To: Uneven or textured mounting surface such as stucco or wallpaper.

Use: 3M VHB DFTape (partial coverage) with adhesive applied between pieces of tape.

Exterior Installation

To: Flat or uneven mounting surfaces such as brick, block, wood or painted metal.

Use: 3M VHB DFTape (partial coverage) with ample adhesive applied between pieces of tape.

Adhesive options

The following are recommended adhesives for installing flat Acrylic or Laminate to walls.

Note: When mounting without hardware, an adhesive stronger than silicone is required to get a good, solid, chemical bond to the plastic. Use ample adhesive based on mounting surface.

IPS WELD-ON Products

WELD-ON 16*- Plastic to Plastic

WELD-ON 45*- Plastic to Concrete, Brick, Wood or Painted Metal

LORD Adhesives

LORD 7542*- Plastic to Wood, Brick, Concrete or Painted Metal

*These adhesives are 2 part systems requiring an application gun with mixing chamber.

Available from most major Sign Suppliers.