

Double Faced Tape Mount

Install Instructions

Acrylic Letters / Logos

Flat, Smooth Interior Surface

3M Double Faced VHB Tape applied to acrylic letter backs.

Tools Required: Stencil Guide, level, masking tape, tape measure, cleaning cloth, optional adhesive.



1. CLEAN Mounting Surface

Clean and prepare mounting surface before starting your install.

Tip: Mounting surface **MUST** be flat, smooth, free of dust and moisture.



2. POSITION and Secure Guide

Full **Stencil Guide** - for smaller letters.



Split Stencil Guide for larger letters & logos.



Position guide flat on wall. Center & level copy, then secure with masking tape. Confirm proper spelling, spacing and kerning of letters on guide.



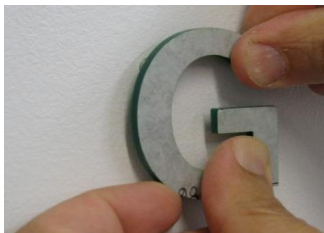
Note: Larger & heavier flat acrylic may require VHB tape and adhesive, to safely install. Use an adhesive, such as Epoxy, that will bond with the acrylic & mounting surface.



3. INSTALL Letters Using Guide

Remove masking from VHB tape and install letters on wall, using your guide. Do **NOT** press hard on letters yet - lightly set letters on wall. Split stencil guides, used for larger letters, will require visual adjustments - to align straight.

View letters from a distance to make sure they are visually straight - adjust and align as needed.

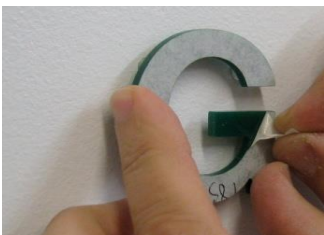


4. PRESS Letters to Set

After letters are aligned straight, apply additional pressure to the face of each separate letter. VHB tape requires **pressure** to properly set.

Press letters hard with fingers, roller or flat board to fully set the VHB tape. Remove Stencil Guide after letters are set.

Tip: 3M recommends 25psi min. pressure to set tape (firm hand pressure)



5. REMOVE Face Masking

Once letters are secured, carefully peel off protective letter face masking. Clean off letter faces as needed.