

## DOUBLE FACED TAPE INSTALL

### **Interior ONLY**

Use DF Tape on interior, smooth, flat walls only.

#### **1. Clean Mounting Surface**

Mounting surface must be flat, smooth and free of dust & moisture.

#### **2. Press Letters to Set**

VHB Tape requires pressure to release adhesive and properly set.

After positioning letters on mounting surface, apply firm pressure to letter faces - using a firm thumb or hard roller.

3M recommends 30-40psi of pressure to release adhesive in tape.

Adhesive will fully cure over a few days.

#### **3. Remove Face Masking**

Carefully remove all face masking after parts are set.

### **DFTape FAQs**

#### **How much tape is enough? Does a customer need full tape coverage?**

3M recommends approx. 4 square inches of tape per pound of product.

A letter that weights 2 pounds would require around 8 inches of 1" wide tape.

#### **Can I apply tape to painted letter surfaces, such as with back sprayed letters?**

YES - the typical tape used (RP25-grey 25mil), works well with any smooth painted surface - product painted or painted wall.

#### **What temperature is ideal for installing DFTape?**

Installations should be interior with a temperature range of 70F-100F.

#### **Do I need to prep the mounting surface before applying DFTape?**

Most substrates are best prepared by cleaning with a 50:50 mixture of isopropyl alcohol (IPA) and water, prior to applying 3M VHB tapes.

\*See FAQ on Glass.

#### **Can I use VHB DFTape on Glass?**

YES, but it is recommended that the surface be prepared with a Promoter to insure a good bond. Products such as 3M Silane Glass Treatment AP115 is recommended to properly prime the surface before installing DFTape products.