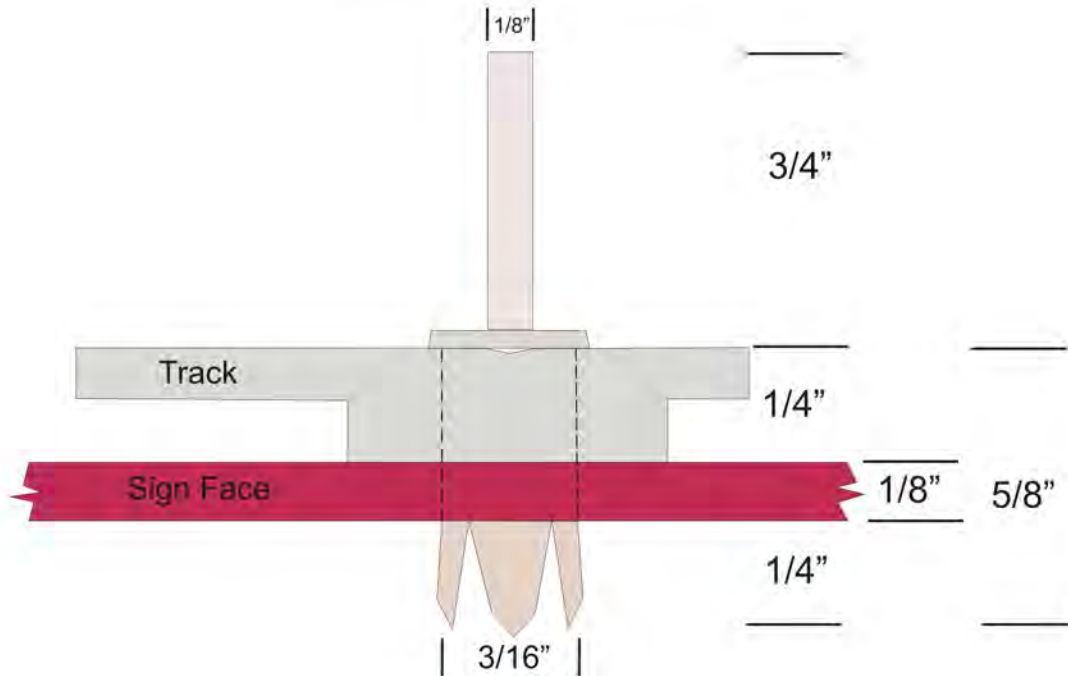


Pronto Rivet Installation



Layout track using proper spacing. Secure track to sign face with tape. Carefully drill holes through track and sign face, using a #11 drill bit (slightly over $3/16"$) with a 30degree angle and zero degree rake. Press Pronto nylon rivets through holes until end expands (as shown above). Once set, press (or lightly tap with hammer) pin into rivet hole to expand rivet ends. Rivet should now be snug, holding track to the sign face, but not overtight so as to allow for normal thermal plastic expansion.